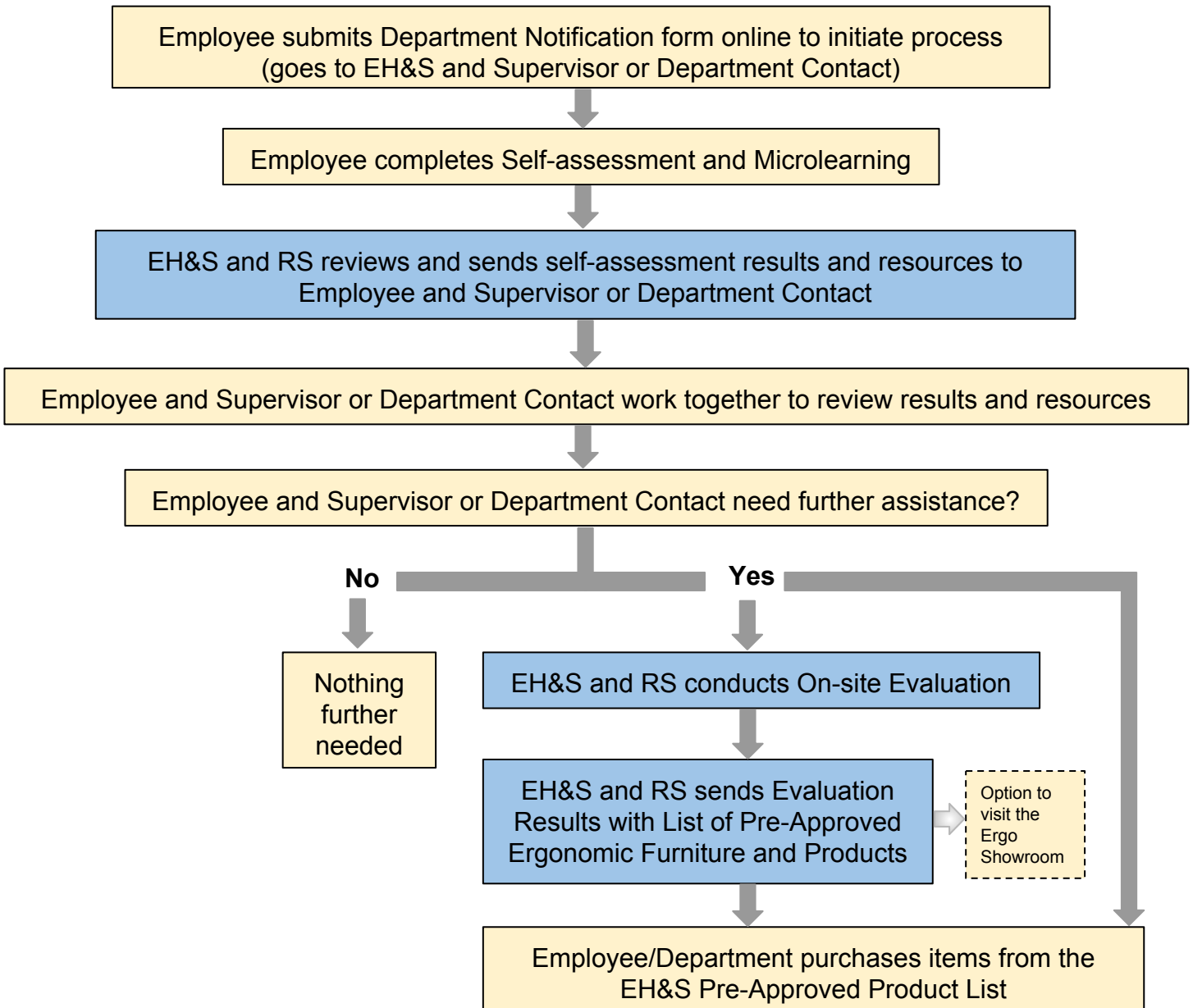Revised Ergonomic Evaluation Process